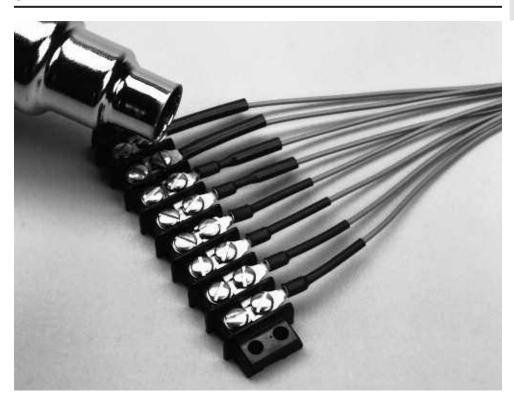


CRN

Semirigid, Flame-Retardant, Polyolefin Tubing

Product Facts

- 2:1 shrink ratio
- High abrasion resistance
- Transfer of flex stress away from typically weak points such as solder and crimp joints, helping ensure a reliable connection
- Flame-retardance (black only)
- Outstanding physical and electrical performance
- Excellent chemical and solvent-resistance properties
- RoHS compliant



Applications

Well-suited for wire strain-relief applications such as soldered or crimped connections, wire splices, and terminations. Provides mechanical protection for delicate components. Can be used for component packaging and for rugged marking of cables.

Installation

Minimum shrink temperature: 110°C [230°F] Minimum full recovery temperature: 135°C [275°F]

Operating Temperature Range

-55°C to 135°C [-67°F to 275°F]

Specifications/Approvals

Series	UL 9 11	CSA 🚯	Military	Raychem
CRN Type 1 (black)	E35586 600 V, 125°C	LR31929 (black only) 600 V, 125°C	AMS-DTL-23053/6*, Class I	RT-360, Type 1 RK-6003
CRN Type 2 (clear)	_	_	AMS-DTL-23053/6*, Class 2	RT-360, Type 2

^{*}Formerly MIL-I-23053/6 and MIL-DTL-23053/6.

Available in:	Americas	Europe	Asia Pacific	
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RAYCHEM Tubing Products

CRN (Continued)

Product Dimensions

	Inside I	Recovered Wall Thickness**	
Size	Minimum Expanded as Supplied	Maximum Recovered After Heating	After Heating
3/64	1.2 [0.046]	0.6 [0.023]	0.51 ± 0.08 [0.020 ± 0.003]
1/16	1.6 [0.063]	0.8 [0.031]	0.51 ± 0.08 [0.020 ± 0.003]
3/32	2.4 [0.093]	1.2 [0.046]	0.51 ± 0.08 [0.020 ± 0.003]
1/8	3.2 [0.125]	1.6 [0.062]	$0.51 \pm 0.08 [0.020 \pm 0.003]$
3/16	4.8 [0.187]	2.4 [0.093]	0.64 ± 0.08 [0.025 ± 0.003]
1/4	6.4 [0.250]	3.2 [0.125]	0.64 ± 0.08 [0.025 ± 0.003]
3/8	9.5 [0.375]	4.8 [0.187]	$0.76 \pm 0.08 [0.030 \pm 0.003]$
1/2	12.7 [0.500]	6.4 [0.250]	$0.76 \pm 0.08 [0.030 \pm 0.003]$
3/4	19.1 [0.750]	9.5 [0.375]	$0.89 \pm 0.12 [0.035 \pm 0.005]$

^{**}Wall thickness will be less if tubing recovery is restricted during shrinkage.

Ordering Information

Color	Standard	Black (-0)	
	Nonstandard	Clear (-X, not flame-retardant)	
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.		
Standard packaging	In 1.2-meter [4-foot] lengths.		
Ordering description***	Specify product name, size and color (for example, CRN 1/4-0).		

^{***}Europe only. For supply to MIL spec., add -MS to ordering description.