Customer Information DRAWING No.: M80-5T10822M2-03-331-00-000 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: PHOSPHOR BRONZE POWER CONTACT: COPPER ALLOY BOARD-MOUNT JACKSCREW, NUT: STAINLESS STEEL FINISH: < (3.3) → SIGNAL CONTACT: -CONTACT No.I MAX0.75μ GOLD ON CONTACT AREA, 3µ 90/10 TIN/LEAD ON TAILS POWER CONTACT: GOLD ELECTRICAL: WORKING VOLTAGE = 800V AC/DC 2.00 5.55 VOLTAGE PROOF = 1200V AC/DC INSULATION RESISTANCE = 100M Ω MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = $25m\Omega$ MAX 2.00 TYP POWER CONTACT: SECTION X-X CONTACT RESISTANCE $6m\Omega$ MAX 0.50 CURRENT RATING = 20A MAX MECHANICAL: DURABILITY = 500 OPERATIONS SIGNAL CONTACT: INSERTION FORCE = 2.0N MAX WITHDRAWAL FORCE = 0.2N MIN -2 x M2x0.4 POWER CONTACT: INSERTION FORCE = 8.0N MAX WITHDRAWAL FORCE = 0.5N MIN **ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C PACKING: PART SECTION Y-Y FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE) (3.5)I. CONNECTORS ARE SUPPLIED WITH 3.00 NUTS LOOSE. Ø1.50 TYP --─ 0.50 TYP $2 \times M2 \times 0.4$ -2 x Ø 4.00 RECOMMENDED PCB LAYOUT -25.00-27.09.17 13269 -6.00*-*-8.00 DATE 3.00 ⇒ 1.00 -APPROVED: F. MCGOWAN CHECKED: M. PLESTED COMPELTE ASSEMBLY SHOWN R.ADDE FOR ILLUSTRATION ONLY CUSTOMER REF.: $2 \times \emptyset 2.25 \pm 0.05$ $3 \times \emptyset 1.65 \pm 0.05$ ASSEMBLY DRG: $8 \times \emptyset 0.70 \pm 0.05$ THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. TOLERANCES MATERIAL: JACKSCREW DATAMATE X. = ±1mm X.X = ±0.50mn MIXED TECHNOLOGY SEE ABOVE PC TAIL MALE ASSEMBLY $X.XX = \pm 0.10$ mm $X.XXX = \pm 0.01$ mm DRAWING NUMBER: FINISH: SEE ABOVE www.harwin.com ANGLES = ±5° M80-5T10822M2-03-331-00-000 CF2 technical@harwin.com UNLESS STATED S/AREA: